

### **PRODUCT INFO**

**Cross clamps KMU** of die-cast aluminum have split clamping points with different round or square cross-section that have been partially machined by cutting methods.

The bores of the clamping points are offset in the plane and arranged at an angle of 90°. They receive typically available construction tubes via multiple ribs in the cross-section of the bores.

At the screw points, hex socket cap screws or adjustable hand levers reduce the bore crosssection for clamping.

Adjustable hand levers are intended for repeated, tool-free clamping. Under the designation HSK, these are available separately for individual use and in other designs. Compared with the tooloperated hex socket cap screw, the clamping force achievable with an adjustable hand lever is lower due to the shorter lever length.

**RoHS-compliant product** 







Clamping	point 1 Clamping p		point 2	Clam-	Clam-							Accessories recom. hand lever	
Bore d <sub>1</sub>	Square <b>S<sub>1</sub></b>	Bore d <sub>2</sub>	Square <b>S<sub>2</sub></b>	ping length <b>k<sub>1</sub></b>	ping length <b>k<sub>2</sub></b>	I <sub>1</sub>	I <sub>2</sub>	l <sub>3</sub>	m	<b>Z</b> 1	<b>Z</b> 2	HSK for z <sub>1</sub> lever length <b>I<sub>4</sub></b>	HSK for $z_2$ lever length $l_4$
B30	V30	B40	V40	60	76	120	79	98	55	M 8-50	M 10-50	78	92
B30	V30	B50	V50	60	76	120	79	98	55	M 8-50	M 10-50	78	92
B40	V40	B50	V50	60	76	120	79	98	55	M 8-50	M 10-50	78	92

## Screw points

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1	Hex socket cap screw steel, zinc-plated DIN 912-8.8 and lock nut steel DIN 985-8, zinc-plated						
2	Hex socket cap screw stainless steel DIN 912-A2-70 and lock nut stainless steel DIN 985-A2, glide coating						

## Surface

0	
2	textured powder-coated, Black RAL 9005
8	blasted, matt

20

**B** 

Z

9

# Ē

4

## ORDER KEY

ORDER KEY	KMU	- d <sub>1</sub> /s <sub>1</sub> -	d <sub>2</sub> /s <sub>2</sub>	- k <sub>1</sub> -	z - 0
Cross clamp Clamping point 1 Clamping point 2 Clamping length Clamping length Screw points Surface Clamping length Clamping le					

## ACCESSORIES

- Adjustable hand levers **HSK** see page 168

## **ON REQUEST**

- Clamping points with different diameters  $d_1$ ,  $d_2$ ,  $s_1$  and  $s_2$  or special diameters
- Screw points with hex head screws or mixed screw / adjustable hand lever elements
- Surface ball-burnished, anodized or powder-coated in other RAL colors